



DESIGNED FOR USE WITH RG-316/U OR EQUIVALENT	
CABLE ENTRY DIAMETER MINIMUM	
FERRULE	.128
SLEEVE	.067
DIELECTRIC	.021
CONTACT	.021

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
03 <sub>1</sub>	REDRAWN IN CAD 94-0474	6/1/95	<i>R.R.</i>

ELECTRICAL	MECHANICAL	ENVIRONMENTAL
Nominal Impedance (Ohms) <u>50</u>	Interface Dimensions MIL-STD-348A, Fig. 310.1	Temperature Rating <u>-65°C to +165°C</u>
Frequency Range (GHz) DC to <u>12.4</u>	Recommended Mating Torque <u>7 to 10 in-lbs</u>	Vibration MIL-STD-202, Method 204, Condition D.
Volt Rating (VRMS MAX) @ Sea Level <u>250</u>	Mating Characteristics: Insertion (MAX Lbs) <u>N/A</u>	Shock MIL-STD-202, Method 213, Condition I.
VSWR <u>1.15 ±.02</u>	Withdrawal (MIN Oz) <u>N/A</u>	Thermal Shock MIL-STD-202, Method 107, Condition B.
Insertion Loss (dB MAX) <u>.06 √f(GHz)</u>	Force to Engage and Disengage (In-Lbs MAX) <u>2.0</u>	Moisture Resistance MIL-STD-202, Method 106
RF Leakage (dB MIN) <u>-[60-f(GHz)]</u>	Center Contact Captivation Axial (Lbs) <u>6.0</u>	Corrosion - MIL-STD-202, Method 101, Condition B, 5% salt spray
Corona, 70,000 Ft (VRMS MIN) <u>190</u>	Cable Retention Radial (In-Oz) <u>N/A</u>	
Dielectric Withstanding Voltage (VRMS MIN) @ Sea Level <u>750</u>	Torque (In-Oz MIN) <u>N/A</u>	
Contact Resistance (Milliohms MAX) Center Contact <u>3.0</u>	Weight (Grams) <u>TBD</u>	
Outer Contact <u>2.0</u>		
Cable to Housing <u>0.5</u>		
RF High Potential @ Sea Level (VRMS MIN @ 5 MHz) <u>500</u>		
LR.(Megohms MIN) <u>5,000</u>		

COMPONENT	MATERIAL	FINISH
HOUSING COUPLING NUT	STAINLESS STEEL PER ASTM-A484 AND ASTM- A582, TYPE 303	PASSIVATE PER QQ-P-35
INNER SLEEVE	STAINLESS STEEL PER ASTM-A484 AND ASTM- A582, TYPE 303	GOLD PLATE PER MIL-G-45204
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON FRAC. DEC. ANGLES ± 1/64 ±.005 ± °	DRAWN BY <b>L. ROSS</b> DATE <b>1/31/85</b>	<b>AMP Incorporated</b> 140 Fourth Avenue Waltham, MA 02451-7599
	CHECKED BY <b>L.B</b> 2/11/85	
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	USE ASS'Y PROCEDURE  408-04904 NO. AP. (20-510)	TITLE <b>OSM STRAIGHT CABLE PLUG SOLDER ATTACHMENT</b>
	NO. AP. (20-510)	SIZE B CODE IDENT NO. 26805 2031-8107-92 REV 03 <sub>1</sub>
	SCALE 4 : 1	SHEET 1 OF 1